Customer Information Sheet

DRAWING No.: PIII3XX3 SHEET 2 OF 2 | IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: Ø1.02±0.05 PLUNGER = PIII3CA3. PIII3CV3 = BRASS Ø2.55 PIII3SS3 = HIGH CARBON STEEL $- \emptyset 2.05 + 0.05$ 2.02 Ø1.65 BARREL = BRASS SPRING = SPRING STEEL FINISH: PLUNGER = PIII3CA3. PIII3CV3 = 0.25 \(\text{MIN GOLD} \) PIII3SS3 = 2.00 m MIN NICKEL BARREL = 0.25 MIN GOLD - 1.55 SPRING = GOLD PLATED 2.82 -FIFCTRICAL: CURRENT RATING = 2A MAX 20.20-CONTACT RESISTANCE = $50m\Omega$ MAX MECHANICAL: 21.60 -DURABILITY = 1,000,000 CYCLES FULL TRAVEL = 3.18mm -27.00+0.20-SPRING FORCE: FULL TRAVEL = $0.75 \pm 0.25N$ NOTES: 2.20mm TRAVEL = $0.54 \pm 0.15N$ I. RECOMMENDED CLEARANCE HOLE SIZE = \emptyset 2.20±0.05mm. **ENVIRONMENTAL:** RECOMMENDED INTERFERENCE HOLF SL7F = Ø2.00mm. TEMPERATURE RANGE = -40°C TO +85°C 2. SUITABLE FOR A MINIMUM DISTANCE BETWEEN CENTRES OF 3 00mm 3. THIS PART IS SIMILAR TO PILI3XX2 APART FROM POWER RATING THAT WAS 5A MAX AND MATERIAL/ FINISH OF SPRING AND PLUNGER VARIANT PILI3SS3. PROBE HEAD VARIANTS MSP 5 18.01.16 13135 NAME ISS. DATE C/NOTE $\emptyset 2.34 \pm 0.05 \emptyset 2.39 \pm 0.05 \emptyset 2.39 \pm 0.05 -$ APPROVED: M.PERREN ORDER CODE: R3.05 -CHECKED: M.PLESTED PIII3XX3 DRAWN: M G PLESTED PROBE HEAD -CUSTOMER REF.: VARIANT (SEE BELOW) CONCAVE RADIUS HEAD CONVEX HEAD CONVEX RADIUS HEAD ASSEMBLY DRG: PIII3CA3 **PIII3SS3** PIII3CV3 THIS DRAWING AND ANY **TOLERANCES** MATERIAL: TITLE: INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE 3.00mm MIN. CENTRE X. = ±1mm SEE ABOVE CONFIDENTIAL AND COPYRIGHT $X.X = \pm 0.50 \text{mm}$ ONE-PIECE SPRING PROBE PROPERTY OF THE HARWIN GROUP AND MUST NOT BE $X.XX = \pm 0.10$ mm DISCLOSED, LOANED, COPIED $X.XXX = \pm 0.01$ mm DRAWING NUMBER: SHT FINISH: OR USED FOR MANUFACTURING. SEE ABOVE www.harwin.com ANGLES = ±5° 12 OF 2 TENDERING OR FOR ANY

S/AREA:

UNLESS STATED

OTHER PURPOSE WITHOUT

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PIII3XX3